

XINJE

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Super product lineup • Provide all-round control solutions

Small-sized PLC — Small-sized PLC

CODESYS High Performance Type

XSDH Series

The small-sized PLC developed based on Codesys platform can significantly improve the programming efficiency and support the PLCopen programming specification. Many standard function libraries can be referenced to develop proprietary function blocks and instruction libraries.

- 1 EtherCAT motion control
- ② Support EtherCAT remote IO
- 3 32 channels electronic CAM
- 4 Ethernet communication
- ⑤ Online downloading



Performance specification

| Product series XSDH- | | 60A32 | | |
|------------------------|---------------------------|---|--|--|
| Main body I/O | Total points | 60 | | |
| | Input points | 36 | | |
| | Output points | 24 | | |
| Max I/O points | | 572 | | |
| High speed positioning | General pulse output | 4 axes (not supported right now) | | |
| | Differential pulse output | - | | |
| High speed input | Single/AB phase mode | 4 channels | | |
| | Input mode | OC | | |
| Expansion ability | Right expansion module | 16 | | |
| | Left expansion module | 1 | | |
| | BD board | 1 | | |
| External interrupt | | 10 | | |
| Communication function | Communication port | 1 RS232 ports, 1 RS485 port, 2 RJ45 ports | | |
| | Communication protocol | Standard Modbus ASCII/RTU communication, Ethernet IP, TCP / IP, UDP, OPC UA, free format protocol | | |
| Bus function | | EtherCAT bus control (up to 32 nodes) | | |
| Programming method | | ST, SFC, FBD, CFC, LD and IL | | |
| Main processor | | Cortex-A8, main frequency 1GHz | | |
| User program capacity | | 32MB | | |
| Data capacity | | 32MB (including power off holding 6MB) | | |

XSDH series model list

| Model | | | | | | | |
|----------|-----------------|-------------------|-------------------------------|-----------------|-------------------|-------------------------------|--|
| | AC power supply | | | DC power supply | | | |
| | Relay output | Transistor output | Transistor relay mixed output | Relay output | Transistor output | Transistor relay mixed output | |
| NPN type | = | XSDH-60A32-E | - | = | = | - | |

Special for Ship Navigation

CCSD Series

It has passed the certification of China Classification Society and is applicable to ships and offshore facilities. It has passed relevant EMC tests to ensure the stable and reliable operation of the system

- ① Program capacity 384KB
- ② I/O sequential control
- 3 Max I/O 572 points
- 4 Basic instruction 0.02~0.05us
- ⑤ RS232, RS485
- 6 X-NET fieldbus
- 7 X-NET motion bus
- ® 4 channels high speed counter (single phase up to 80KHz, AB phase up to 50KHz)
- 9 2 axes 100KHz pulse output



Performance specification

| Product series CCSD- | | C32T | C60T | |
|--|---------------------------|---|------------|--|
| Main body I/O | Total points | 32 | 60 | |
| | Input points | 18 | 36 | |
| | Output points | 14 | 24 | |
| Max I/O points | | 544 | 572 | |
| High speed positioning | General pulse output | 2 axes | 2 axes | |
| | Differential pulse output | - | - | |
| High speed input | Single/AB phase mode | 4 channels | 4 channels | |
| | Input mode | OC | OC | |
| | Right expansion module | 16 | 16 | |
| Expansion ability | Left expansion module | 1 | 1 | |
| ability | BD board | 1 | 2 | |
| Interruption | External interrupt | 10 | | |
| | Timing interrupt | 20 | | |
| | Other interrupts | High speed counting interrupt, pulse interrupt | | |
| Communication function | Communication port | 2 RS232 ports (COM1 is X-NET communicationby default), 1 RS485 port | | |
| | Communication protocol | Standard Modbus ASCII/RTU communication, free format communication | | |
| Bus function | | X-NET fieldbus, X-NET motion bus | | |
| PWM pulse width modulation | | Support | | |
| Frequency measurement | | Support | | |
| Precise timing | | 26 points ET0~ET25 (only even numbers can be used) | | |
| Multi-station con | trol | - | | |
| Program execution mode | | Cyclic scanning mode | | |
| Programming method | | Instruction, ladder diagram, C language | | |
| Power off holding | | Use FlashROM and lithium battery (3V button battery) | | |
| Basic instruction processing speed | | 0.02~0.05us | | |
| User program capacity (secret download mode) | | 384KB | | |

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